

BALDRIGE HEALTH CARE GLOSSARY HD

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Baldrige Health Care Glossary HD: Analysis

Analysis

The term “*analysis*” refers to an examination of facts and data to provide a basis for [effective](#) decisions. [Analysis](#) often involves the determination of cause-effect relationships. Overall organizational [analysis](#) guides the management of [work systems](#) and work [processes](#) toward achieving [key](#) organizational [performance results](#) and toward attaining [strategic objectives](#).

Despite their importance, individual facts and data do not usually provide an [effective](#) basis for actions or setting priorities. [Effective](#) actions depend on an understanding of relationships, derived from [analysis](#) of facts and data.

Note: [Blue](#) words above are hyperlinks to other Glossary HD term definitions.

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